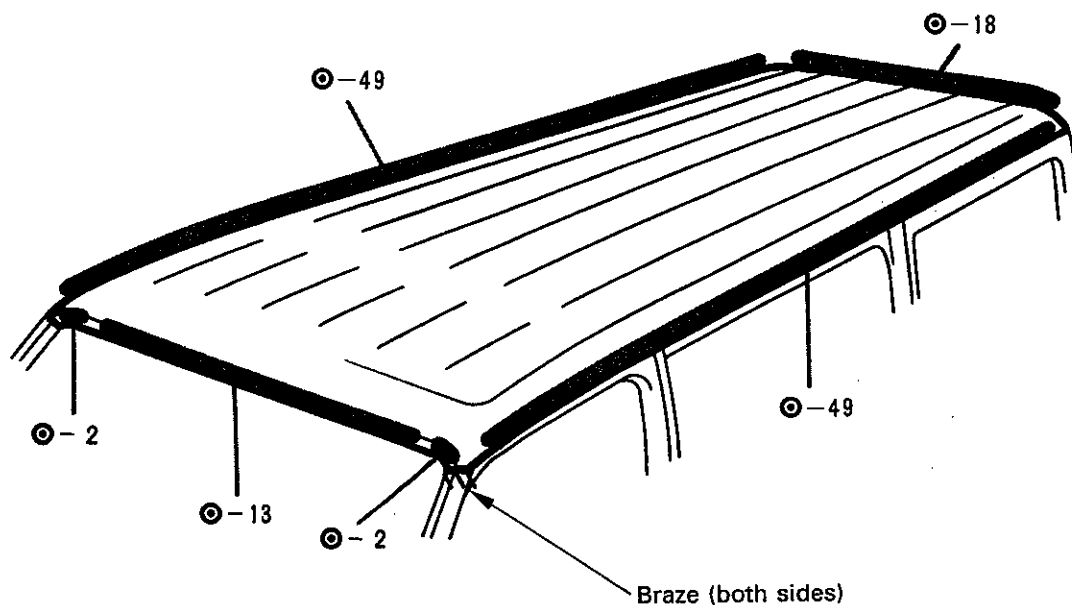
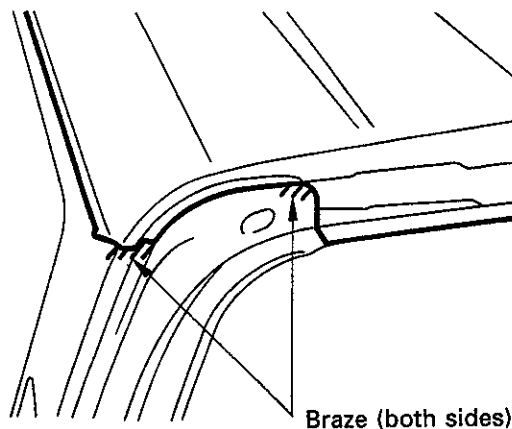
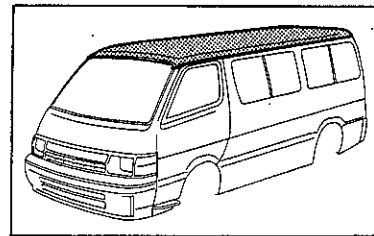
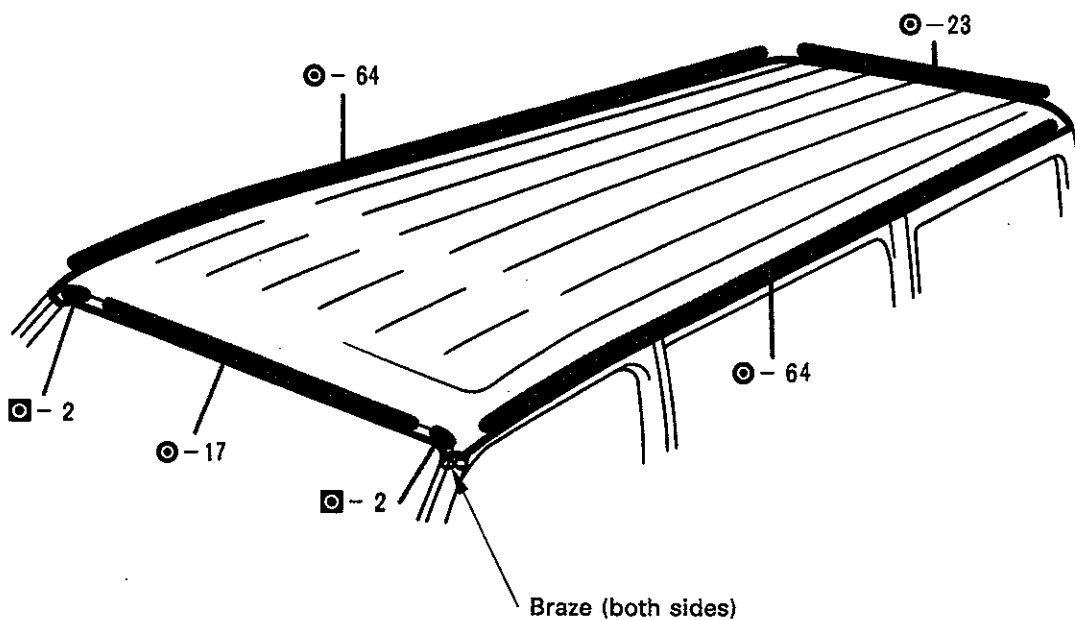
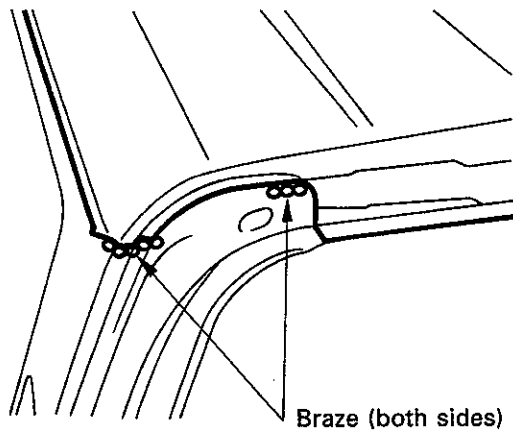


ROOF PANEL (ASSY): Standard Wheel Base and Standard Roof**REMOVAL**

1. Heat the brazed areas of the front body pillar, quarter panel and back door opening side flange and scrape off the brazing with a wire brush.

NOTICE: Be careful not to overheat the brazed areas.

INSTALLATION

1. Braze the front body pillar, quarter panel and back door opening side flame connections.

NOTICE: Before performing these operations, place a wet rag on the roof panel to protect it from damage.